

DESCRIPTION:

Pre-diluted, ready-to-use water-based neutralizer for vinyl acetate monomer (VAM). VAMSOL RTU contains neutralizers and accelerator to quickly transform VAM into non odorous components. The reaction components do form a particulate which will settle out in bottom of a scrubber system. As VAM is neutralized a color change from clear to maroon or light brown is expected and normal. Color change does not indicate spent media. When pH level of VAMSOL 40 gets below 9, we recommend a full solution change.

PRODUCT USES & APPLICATIONS

Tank Cleaning

Vapor Scrubber Systems

• Spill Control

Line Cleaning

APPLICATION INSTRUCTIONS

Dilution Rate Use Full Strength (ready-to-use formula)
Application Method Tank & Line Cleaning or

Vapor Scrubber Systems

Notice Color will change as VAM is neutralized

Spent Solution Change solution when pH gets below 9

Special Instructions: For scrubber systems, do not pull pump suction from bottom of reservoir as the reacted solids which are formed may be drawn into the pump. We recommend a conebottom tank with suction above the cone area.

HAZARDOUS INFORMATION

Specific Hazard Eye and skin irritant
Flash Point (°F) Above 220°
Biodegradablility Fair
pH 10.5 - 11.5
Unusual Hazards None

PACKAGING INFORMATION

Available Quantities 5,30,55,275 and bulk
Packaging Material Poly
Other Information Do not let product freeze.

CASE STUDY & APPLICATION INFO

May 15, 2013: South Texas Refinery

VAMSOL 40 was used in a scrubber system to neutralize 400 ppm of VAM vapor coming from a storage tank. The solution was diluted 2:1 with water in the solution reservoir of the scrubber. Customer ran scrubber for 10 days without breakthrough and did not require a carbon change-out.

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March 22, 2014: Liquid Terminal LaPorte, TX

Customer using VAMSOL 40 to neutralize VAM vapors stemming from tank venting. Levels were as high as 2000 ppm. VAMSOL 40 was diluted with water at 2:1 ratio in the scrubber unit. Solution is lasting approximately 2-3 months per charge.





GHS SAFETY DATA SHEET 'VAMSOL RTU'

SECTION 1 - PRODUCT AND COMPANY IDENTIFICATION

Chemical Use......Liquid Neutralizer (Ready to Use)

Product Name......VAMSOL RTU

EMERGENCY TELEPHONE NUMBER: (877) 840-0646

MANUFACTURER:

Vapor Technologies, Inc.

7200 Williams Street Hitchcock, TX 77563 (409) 316-0173

www.vapor-tech.net

SECTION 2 - HAZARDS IDENTIFICATION

GHS CLASSIFICATION:

<u>Health</u>		<u>Environmental</u>		<u>Physical</u>
Skin Corrosion:	Category 2	Aquatic Environment-Acute Hazard:	Category 3	None Known
Acute Toxicity - Oral:	Category 4			
Eye Damage/Irritation:	Category 2A			

GHS LABEL:



SIGNAL WORD:

WARNING

GHS07 Irritant

H302: Harmful if swallowed.H315: Causes skin irritation.

H319: Causes serious eye irritation.

H402: Harmful to aquatic life.

Precautionary Statements

P264: Wash hands thoroughly after handling.

P270: Do not eat, drink or smoke when using this product.

P273: Avoid release to the environment.

P280: Wear protective gloves/protective clothing/eye protection/face protection.

P301 + P312: IF SWALLOWED: Call a POISON CENTER/doctor/physician if you feel unwell.

P302 + P352: IF ON SKIN: Wash with plenty of soap and water.

P332 + P313: If skin irritation occurs: Get medical advice/attention.

P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing.

P330: Rinse mouth.

P337 + P313: If eye irritation persists: Get medical advice/attention.

P362: Take off contaminated clothing and wash before reuse.

P501: Dispose of contents/container in accordance with local/regional/national/international regulations.

	<u>NFPA</u>
Health	2
Flammability	0
Reactivity	0
Special Notice	-

HMIS		0 - Minimal
2	Health	1 - Slight
0	Flammability	2 - Moderate
0	Physical Hazard	3 - Serious
В	PPE	4 - Severe
		B - Safety Glasses & Gloves

SECTION 3 - COMPOSITION/INFORMATION ON INGREDIENTS

INGREDIENTS CAS# CONCENTRATION
Diethanolamine 111-042-2 15%

SECTION 4 - FIRST AID M	EASURES	Pag	ge 2	VAMSOL RTU			
Eye Contact	Immediately flush e	yes with plenty of water.	Get medical attentio	on if irritation develops or persists.			
Skin Contact	Remove contaminated clothing. Wash skin with soap and water. Get medical attention if irritation develops or persists.						
Inhalation	If exposed to excessive levels of fumes, remove to fresh air. Get medical attention if cough or other symptoms develop.						
Ingestion	DO NOT INDUCE VOMITING! Drink one or two glasses of lukewarm water and get medical attention immediately!						
SECTION 5 - FIREFIGHTIN	G MEASURES						
Suitable Extinguishing Media:	Use foam, carbon dioxide, or water spray to extinguish flames.						
Unsuitable Extinguishing Media:							
Combustion Products:	Not considered to be an explosion hazard.						
Fire Fighting Instructions	As with any fire, wear sealed contained breathing apparatus, pressure demand MSHA/NIOSH (approved or equivalent)						
	and full protective g	ear. Water runoff may c	ause environmental d	lamage. Dike and collect water used to fight fire.			
SECTION 6 - ACCIDENTAL							
Personal Precautions:							
Environmental Precautions	Prevent entry of pro	duct into drains, sewers,	, surface or ground wa	ater.			
Methods for Cleaning Up:	Clean up spills immediately. Absorb spill with inert material (e.g., dry sand or earth), then place in a suitable container						
	for disposal.						
SECTION 7 - HANDLING A		was skip and statistics					
Handiing:							
				a this product			
	Wear protective gloves, clothing and eye protection when handling this product.						
Storage	Use in well ventilated areas.						
J.UI age	Store in cool, dry place in original container and keep away from direct sunlight. Keep container closed when not in use.						
Shalf-Lifa	•						
Storage Temperature	One to two years normally. 5 - 43°C (41 - 110°F)						
otorage remperature							
SECTION 8 EXPOSURE CO	•						
EXPOSURE LIMITS:	<u>Component</u>	ACGIH (TLV)	ACGIH (STEL)	OSHA (PEL)			
	Diethanolamine	Not Known	Not Known	Not Known			
Engineering Controls	Good general ventil	ation should be sufficient	t to control airborne le	evels.			
Personal Protective Equipment (Pl	PE):						
Eye Protection	Wear safety-goggles	with side shields (or gog	ggles). Contact lenses	should not be worn.			
Skin Protection		•					
Respiratory Protection	For most situations,	no respiratory protection	n is necessary.				
General Hygiene Consideration							
				mmon, good industrial hygiene practices:			
		er use and before eating.					
	Avoid breathing	•					
	Wear safety glas	ū					
Exposure Limits	Not established for	oroduct as whole.					
SECTION 9 - PHYSICAL &	CHEMICAL PROPE	RTIES					
Appearance	Cle	ar to slightly yellow liqui	d.				
Odor	Sli _{&}	ght amine odor.					
Vapor Pressure	No	t Determined.					
Odor Threshold	No	t Determined.					
Vapor density (Air=1)	No	t Determined.					
pH	11	6 - 11.9					
Melting point/Freezing point:	No	t Determined / 30°F					
Solubility in water	10	0%					
Initial boiling point and range Flash Point		•					
Evaporation rate	No	t Determined.					
Flammability (solid, gas):	No	t Flammable.					
Upper/Lower flammability or explo	sive limits: No	n-Flammable product.					
Partition coefficient	No	t Determined.					
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SECTION 9 - PHYSICAL & CHEMICAL PROPERTIES (Continued) Page 3 VAMSOL RTU Viscosity...... Not Determined. Specific Gravity (water = 1)...... 1.05

SECTION 10 - STABILITY & REACTIVITY

Reactivity....... No dangerous reaction known under conditions of normal use.

Chemical Stability..... Stable.

Hazardous Polymerization...... Will not occur.

Incompatibilities...... May etch aluminum and zinc.

Decomposition Products...... None determined.

SECTION 11 - TOXICOLOGICAL INFORMATION

Likely Routes of Exposure:..... Inhalation, Eye and Skin Contact

Acute symptoms and effects:

Eye...... Will cause irritation and burning.

Skin...... Prolonged or repeated exposure may cause irritation and burning.

Ingestion...... Severe gastric distress and damage.

Inhalation:..... Prolonged or repeated exposure may cause irritation.

Chronic Exposure:..... Not Determined.

Toxicity Data: LD50 LC50

> Not Known Not Known

Carcinogenicity...... Not a known carcinogen

SECTION 12 - ECOLOGICAL INFORMATION

Ecotoxicity:......Harmful to aquatic life. Product may affect the acidity (pH-factor) in water with risk of harmful effects to aquatic organisms.

Mobility in soil:...... No further relevant information available.

Degradability:..... Expected to readily biodegrade.

Bioaccumulation:...... No further relevant information available.

SECTION 13 - DISPOSAL CONSIDERATION

VAMSOL 40 is not considered a hazardous waste under Federal Hazardous Waste Regulations 40 CFR 261. Please be advised, however, that state and local requirements for waste disposal may be more restrictive or otherwise different from federal regulations. Consult state and local authorities regarding the proper disposal

(Note: Adding chemicals, processing or otherwise altering this material may make the waste management information presented in this SDS incomplete, inaccurate, or or otherwise inappropriate).

SECTION 14 - TRANSPORTATION INFORMATION

USA: UN Number...... Not regulated.

UN Proper Shipping Name...... Not regulated. D.O.T

No Placard Required Packaging group...... Not regulated.

D.O.T. Label...... Not regulated. D.O.T. Placard...... Not regulated.

Freight Class Package...... Class 55

Required Shipping Label B. CANADA: TDG...... Not regulated.

C. ENGLAND: Approved Carriage List...... Not regulated.

SECTION 15 - REGULATORY INFORMATION

USA: <u>A.</u>

> SARA TITLE III, 302/303 EHS...... None SARA TITLE III, 304 HS...... None SARA TITLE III, 311/312..... None SARA TITLE III, 313..... None

CANADA: DSL/NDSL...... All ingredients are listed.

WHMIS...... Not Classified

EINECS...... All ingredients are listed. <u>C.</u> EC:

SECTION 16 - OTHER INFORMATION

For details on specific requirements, you should contact the appropriate agency in your state.

While Vapor Technologies Inc. believes the information contained herein to be true and accurate, it has relied on information provided by others. Vapor Tech makes no warranties, expressed or implied, as to the accuracy of the information contained herein or with respect to the results to be obtained from the use of this product.

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Approval Date: 7/1/2024